

(Please pay attention to the Operating Instruction (BA) chapter and diagram references)

**General:**

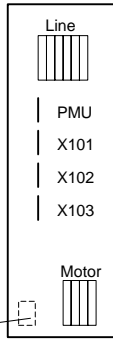
- BA = Operating instruction
- WR = Inverter
- PW = Pulse resistor or regenerative feedback
- BEx = Binary input
- BAX = Binary output
- AEx = Analog input
- AAx = Analog output
- Bxxx = Number of a binary signal (binector) B0=0, B1=1
- Kxxx = Number of an analog signal (connector) K0=0%, K1=100%
- Pxxx = Number of a parameter (Index = 1, if present and not otherwise designated)

Ref. values for analog signals:

- 10 V = 100 % Ref Value
- P350 = Ref Amps
- P352 = Ref Frequency
- P353 = Ref Speed
- P353 = P352 \* 60 / No. of pole pairs
- Ref values can be changed only in P60=5 Drive Setting

**Connections 1**

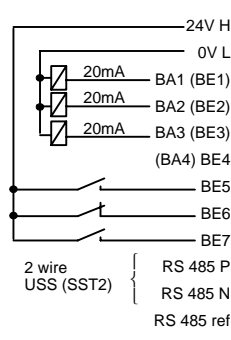
(BA Power Connections):



If present: set fan transformer to line voltage (BA Fan fuse)

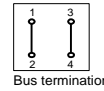
**Connections 2**

(BA Control Connections):



Control commands:

Terminal	Default for	P368=0.7
X101.1		
.2		
.3	P651 = B107 No fault	=B107
.4	P652 = B104 Operation	=B104
.5	P653 = B115 No alarm	BE3 P590=14
.6	B016 INV enable	P561=16 P561=1
.7	B018 ACK	P567=18 P567=0
.8	B020 OFF2	P555=20 P555=1
.9	B022 ON/OFF1	P554=22 P554=5, 2100
.10	Switch S2	
.11		
.12		



**IMPORTANT:** Dual connecting of terminals X101.3 ... .6 as BAX and BEX not allowed!

**Parameterizing**

(BA Parameterizing):

Operator display: 0009

005 : Drive setting

008 : Switch-on inhibit

009 : Ready for switching on

014 : Operation

Monitoring parameters: r000

Variable parameters: P060

Index (not all parameters): P

Change parameter value: 1

Save new value: P

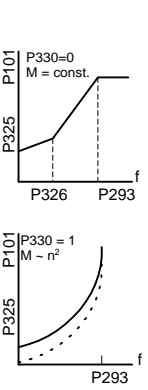
Operation via PMU: P554 = B005, P571 = B006, P572 = B007, P573 = B008, P574 = B009

Operation via OP1S: P554 = B2100, P565 = B2107, P568 = B2108, P571 = B2111, P572 = B2112, P573 = B2113, P574 = B2114

For binectors: see control commands

**v/f characteristics:**

(P100=0, 1, 2)  
Diagram r0, r1, r2  
BA Quick parameterizing



Setpoints / analog outputs are shown below

Speed: +10 V, -10 V, 0 V, ±10 V, 0 V, ±10 V, 5 mA, 0 V, ±10 V, 5 mA, 0 V

Current: ±10 V, 5 mA, 0 V, ±10 V, 5 mA, 0 V

Terminal list: X102.13, .14, .15, .16, .17, .18, .19, .20, .21, .22, X103.23, .24, .25, .26, .27, .28, .29, .30

Switch S3: open: ±10 V, 0; 0 ... 10 V, 1; closed: ±20 mA, 2; 0 ... 20 mA, 3; 4 ... 20 mA, 4

Switch S4: left: ±10 V, 20 ... 0 mA; right: ±20 mA, 20 ... 4 mA

Note: The screen of the tacho lead must be earthed to the motor and converter housings over a wide area.

In P60=5 (Drive setting): P130=11=Pulse encoder, P151=Increment (1024)

**Quick parameterization**

(BA Parameterizing steps)

P060: Menu Select → 3 indications:

P071: Line Volts (AC or DC, depending on unit)

P095: Type of Motor (IEC=10, NEMA=11, ROTEC=0.2\*)

P097: Motor Number --- --- 1PH7(=1PA6) 1PL6 1PH4

P100: Control Mode see right see right

P101: Motor Rtd V Voltage (V) Voltage (V) ---

P102: Motor Rtd A Current (A) Current (A) ---

P104: MotPwrFactor cos PHI --- ---

P105: Mot Rtd Power --- Power (hp) ---

P106: Mot Rtd Effic. --- Efficiency % ---

P107: Mot Rtd Freq Frequency (Hz) Frequency (Hz) ---

P108: Mot Rtd Speed Speed (1/min) ---

P109: Motor #PolePairs is automatically calculated from P107 and P108

P114: Technol. Cond. (vector control only) = Standard → 0 with pumps/fans: = Part-load optimization → 5

P368: Setpoint source 0 = PMU + motor potentiometer (diagram s0); 1 = Analog input + terminal strip (diagram s1); 7 = OPS1 + Fixed setpoints (diagrams s7 and s71) continued at right

P382, P383 for i<sup>2</sup>t calculation with ROTEC induction motors (P95 = 2, P97 > 0) assigned automatically.

P382: Motor Cooling (0=separately ventilated, 1=separately ventilated)

P383: Motor thermal time constant (0s=n protection; value ≥ 100s: Table BA Quick parameterization)

P370: Start quick parameterization → 1 (All reference values P350. P354 are set to motor rated values)

P60=0 (User menu)

Type of t (1=v/f curve; 2=v/f curve, textile; 3=Vector ctrl without encoder (f-Reg.); 4=Vector control with pulse encoder) control (diagram r1) (diagram r2) (diagram r3) (diagram r4)

P462 : Acceleration time on P352=reference frequency or P353=reference speed

P464 : Deceleration time on P352 or P353 on 0Hz

P60=5 (Drive setting)

P330 : v/f type of characteristic -> 0=linear, 1=parabolic (pump, fan) Fans, pumps in the case of vector control (P60=1): see P291, P295, P303

P452 : Maximum frequency FWD speed in % of P352 or P353

P453 : Maximum frequency REV speed in % of P352 or P353

P60=0 (User menu)

Motor identification at standstill (motor gets organized): P115=2\* (also in the case of v/f characteristic) [P] [A078] \*009 [I] \*018 \*009

Unit is ready for power up from now onwards

No-load measurement (motor rotating!): P115=4\* (not in the case of v/f characteristic) [P] [A080] \*009 [I] \*019 \*009

Controller optimization (if no gear backlash!): P115=5\* (not in the case of v/f characteristic) [P] [A080] \*009 [I] \*019 \*009

P471 : Precontrol, acceleration \*The ON command must be given within 20s!

**Further parameters (P60 = 0 = user menu):**

Parameters visible when P60=0 are defined in P360

Current limitation	P128	in A
Slip compensation (P100=1)	P336	in %
Static/dyn. torque (P100=3)	P278/P279	in % *
defines the current magnitude at f<10%		
Torque limits (P100=3,4)	P492/P498	in % *
Speed controller Kp, Tn (P100=0,3,4)	P235	P240 in ms

When P60=1 (parameter menu) more parameters are accessible than on diagrams ax, sx, rx of the BA (P60=0).

**Further parameters (P60 = 1 = parameter menu):**

Deceleration time for quick stop (OFF3)	P466	in s
Prot ramp gen. gain Kp (P100<=3, f<15%)	P467	
Ramp end/ramp start smooth	P469 P470	in s
Minimum frequency	P457	in % *
Skip frequency	P455	in % *
Fixed setpoint 5 in Hz (K045)	P405	in Hz
Excitation/de-magnetize time	P602 P603	in s

**Further parameters (P60 = 1):**

Motor load limits i <sup>2</sup> t (i001=alarm, i002=fault)	P384.x	in %
Flying restart (e.g. for fans)	P583	(1=ON)
Fly search speed	P526	
DC bus volts reg. (if no pulse resistor)	P515	(1=ON)
Frequency limit for turn-off value OFF1	P800	in % *

\* % values are referred to P352, P353 or P354/P113

**Control commands:**

Command	Default for...	(P368=0 diagm s0)	(P368=1 s1)	(P368=7 diag s7)
ON/OFF1 command	P554	B005 (PMU)	B022 (BE7)	B2100
Coast (OFF2)	P555, 556, 557	B001 = 1	B020 (BE6)	1
Quick stop (OFF3)	P558, 559, 560	1	1	1
INV release	P561	1	B016 (BE4)	1
Setpoint release	P564	1	1	1
Fault reset	P565, 566, 567	B2107 (OP1S)	B018 (BE5)	B2107
Jog (n/f: P448 in %)	P568	B000 = 0	0	B2108
FWD speed	P571	1 (B006 = PMU)	1	B2111
REV speed	P572	1 (B007 = PMU)	1	B2112
Motor pot. raise	P573	B008 (PMU)	0	0
Motor pot. lower	P574	B009 (PMU)	0	0
External fault	P575	1	1	1

**Setpoints:**

Setpoint	Default for...	(368=0 diag. s0)	(368=1 diag. s1)	(368=7 diag. s71)
Main setpoint	P443 =	K058 (=Motor pot.)	K011 = Analog input1 (K013 = AE2)	K040 = Fxd setpoint (P405=FSW 5 in Hz & P417=1)
Additional setpoint 1:	P433			(P401=FSW 1 in % & P417=0)

**Analog outputs** P640.x (Index 1: AA 1; Index 2: AA 2) (see diagram a0 of Operating Instruction):

Default setting: P640.1 = speed = K148 (Speed n: P002 in Hz (K020))

P640.2 = output current = K022 (Current I: P004 in A (K022))

Gain: P643.x Output voltage Ua: P003 in V (K021)

Offset: P644.x DC link voltage Ud: P006 in V (K025)

Note: 0 = continuous 0 = L = 0V = terminal X101.2; 1 = continuous 1 = H = 24V = terminal X101.1

Example: ON/OFF1 command (P554) setpoint source P368=1 from BE7 (binector B022): P554=22

**Problems?**

- Drive does not behave as it should:
  - Parameter settings lost; repeat quick parameterization (contains factory settings); Check motor rating plate data and type of connection (e.g. star/delta); then reset parameters.
  - Drive does not start:
    - Where P100=1, 2 : Use P325 to increase the voltage boost at 0 Hz.
    - Where P100=3 : Use P278, P279 to increase the current at low speeds, or increase P467
    - Where P100=3,4 : Use P492 to increase the torque limit. If P100=4: check tachometer wiring
- Fault : Indication Fxxx (see Operating Instruction, Faults)
  - Reset : Clear the cause of the fault, then [P]
  - Return to parameterizing level: Press [P] and [Δ] at the same time
- Alarm : Indication Axxx (see Operating Instruction, Alarms)
  - Disappears automatically when the cause has been eliminated.

The diagrams in the Operating instruction for quick parameterization refer to the detailed diagrams of all functions and parameters in the "Compendium", e.g.: Sheet 90 terminal strip